



CHESAPEAKE CNC

Manufacturing Center, Inc.



Swiss Screw Machining & Assembly

25498 Mary Morris Road Chestertown, MD 21620 (410) 778-2233 www.chesapeakecnc.com

Chesapeake CNC Manufacturing Center Incorporated is a 45,000 square foot building located on the eastern shore of Maryland. It is conveniently 1 1/2 hours from Philadelphia and 1 hour from Baltimore. We machine metals and plastics up to 1 1/2" diameter.

SWISS SCREW MACHINING & ASSEMBLY

- PRODUCTION CAPABLE
- PROTOTYPES & SHORT RUNS
- MACHINING CAPABILITIES UP TO 1 1/2" DIAMETER
- QUICK TURN
- 48 HOUR TURNAROUND ON RFQ'S
- LEAD TIME 1-6 WEEKS
- HIGHLY SKILLED PROGRAMMERS & OPERATORS
- IN PROCESS INSPECTION
- 1ST ARTICLE COMPLIANT
- PPAP CAPABLE
- ASSISTANCE WITH DESIGN
- EXPERIENCED WITH ALL METALS (INCLUDING EXOTICS)
- NIKON VMA - 2520
- RAM OPTICAL INSPECTION
- CITRIC PASSIVATION; ASTM A967 ASM 2700

FACILITIES & EQUIPMENT LIST

- 2-SR20RII 7 AXIS SWISS LATHE
- 1-32J 7 AXIS SWISS LATHE
- 2-SR10J 6 AXIS SWISS LATHE
- 1-SR20J 7 AXIS SWISS LATHE
- 1-SB20E 5 AXIS SWISS LATHE
- 1-SR20RIV 7 AXIS SWISS LATHE W/B AXIS
- 2-SB20G 5 AXIS SWISS LATHE
- 1-SR20JII 7 AXIS SWISS LATHE
- 1-SR38 7 AXIS SWISS LATHE W/B AXIS
- 1-SR20JII 7 AXIS SWISS LATHE
- 2-SR32JII 7 AXIS SWISS LATHE

CAPABILITIES

- DIAMETER FROM 1.250 TO .015
- TOLERANCE HELD \pm .0001
- MATERIALS:
 - STAINLESS STEEL
 - CARBON STEEL
 - ALUMINUM
 - TITANIUM
 - KOVAR
 - INVAR
 - 52 ALLOY
 - BRASS
 - PLASTIC
 - MARAGING
 - COPPER
 - SILVER
 - AND MORE...

INSPECTION EQUIPMENT

- NIKON VMA-2520
- QVI 150 STARLITE RAM OPTICAL COMPARATOR
- MITUTOYO SURFACE MICROMETER
- DELTRONIC DH 216 OPTICAL COMPARATOR
- CERTIFIED PINS AND GAUGES
- MICROMETERS, CALIPERS, DROP GAUGES, ETC.



AEROSPACE . AUTOMOTIVE . DEFENSE . FASTENING . HYDRAULICS
INDUSTRIAL . MEDICAL . MICROWAVE . MUSIC . TELECOMMUNICATION
FIREARMS . FLOW CONTROL . MARINE . ELECTRONICS . COMMERCIAL



Quality In Every Turn

